

4

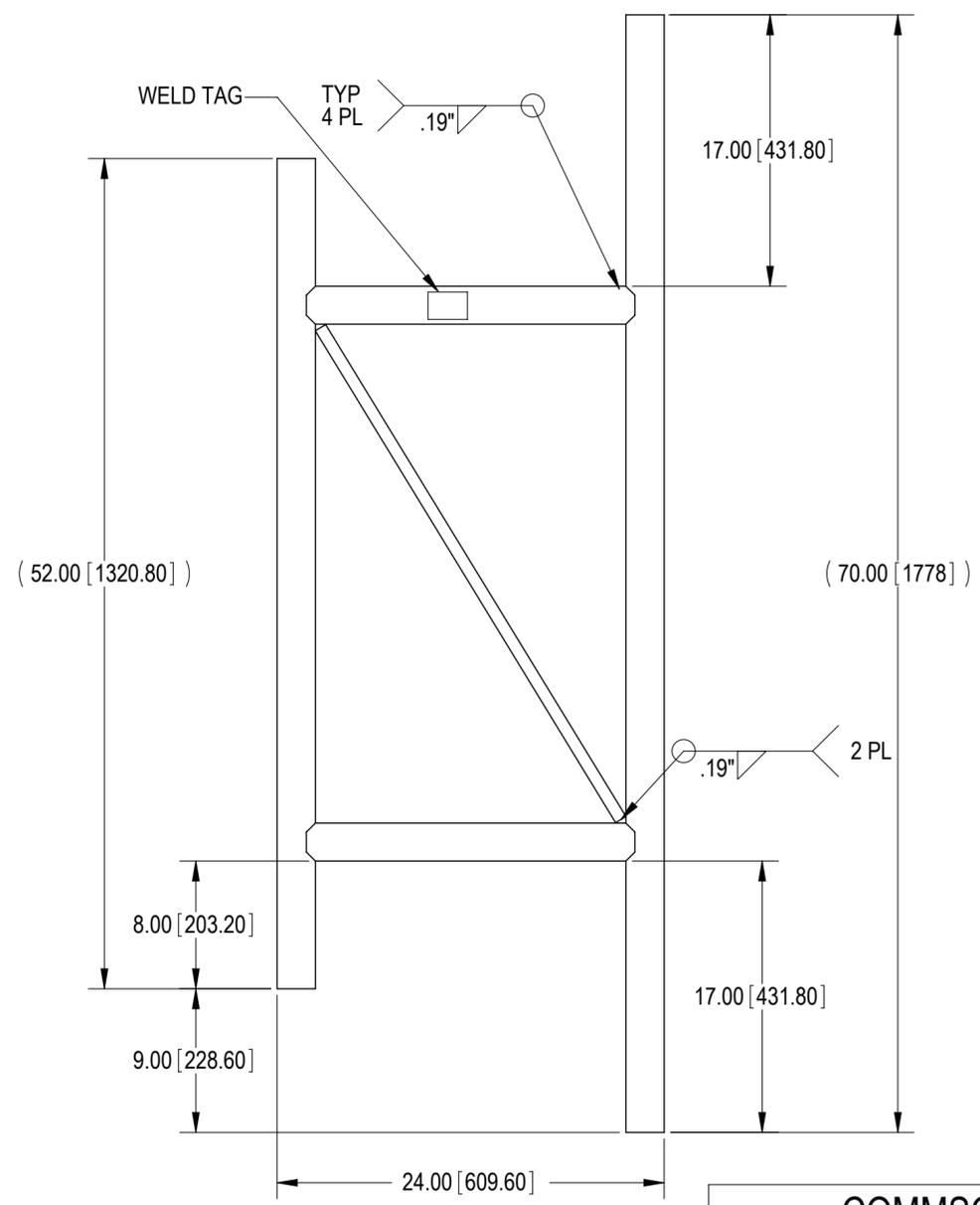
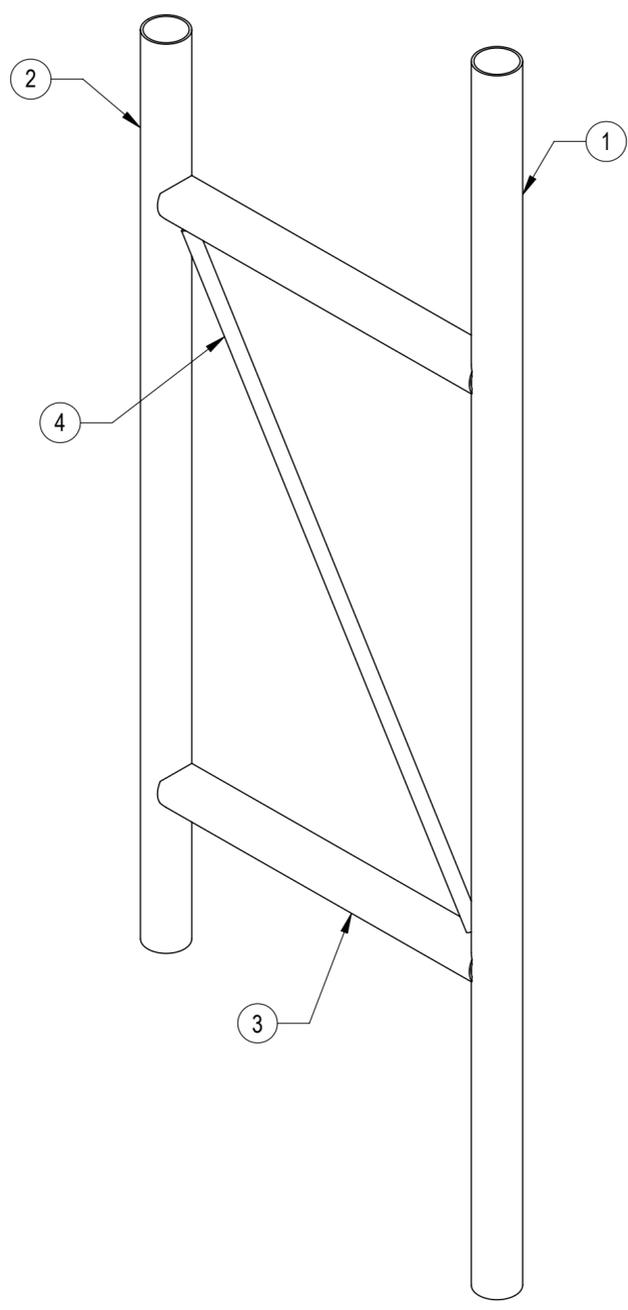
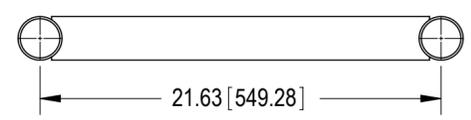
3

2

1

- 1.0 GENERAL NOTES
- 1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS [X.X]
  - 1.2 FEATURES CRITICAL TO QUALITY ARE INDICATED IN ROUNDED BOX (XX)
  - 1.3 3D DIGITAL FILES ARE FOR REFERENCE. IN CASE OF CONFLICT FOLLOW PDF DRAWING
  - 1.4 WELD AREAS NOTED ARE CRITICAL TO QUALITY
- 2.0 DESIGN NOTES
- 3.0 MANUFACTURING/SPECIAL REQUIREMENTS
- 3.1 BREAK SHARP EDGES AND DEBURR PART FOR SAFE HANDLING
  - 3.2 WELDING:
    - 3.2.A ALL WELDING SHALL CONFORM TO AWS D1.1, STEEL STRUCTURAL WELDING CODE
    - 3.2.B WELDING WORKMANSHIP SHALL BE PER AWS D1.1, TABLE 8.1 (VISUAL INSPECTION)
    - 3.2.C ALL WELDING SHALL BE PREFORMED BY CERTIFIED WELDERS
    - 3.2.D ALL WELD SLAG, SPATTER AND SHARP SHALL BE REMOVED PRIOR TO FINISH
    - 3.2.E WELDER ID TAG SHALL BE LOCATED APPROXIMATELY WHERE SHOWN FOR MANUFACTURER & WELDER TRACEABILITY. TAG SHALL HAVE MANUFACTURE ID (XXX) FOR VENDOR SUPPLIED AND WELDER ID (XXX) FOR COMMSCOPE/VENDOR WELDER. TAG CAN BE UP TO 1/8" THICK & UP TO 2" SQUARE WITH STAMPED/ENGRAVED TEXT NO LESS THAN 1/4" IN HEIGHT
  - 3.3 GALVANIZE PER ASTM A123
  - 3.4 MARK WITH PART NUMBER, REVISION, AND VENDOR ID WITH ETCH, STAMP OR LABEL. CHARACTERS TO BE 0.12" TO 0.24" HIGH AND LEGIBLE TO THE UNAIDED EYE.
- 4.0 TEST
- 5.0 PACKAGING
- 5.1 PACKAGING SHALL MEET COMMSCOPE REQUIREMENTS PER DOCUMENT IS-PL-3005

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	JTS 27MAR01	TP
B	REVISED AND REDRAWN	ACG 01APR05	TP
C	ADDED WELD TAG	HC 04NOV13	TP
D	ADDED -BR LEVEL	LS1146 20DEC23	BCROSS 40185316CMO



MID	FINISH
P-200	GALV A123
P-200-BR	N/A

**COMMSCOPE, INC. OF NORTH CAROLINA**

TOLERANCES		SAP MATERIAL MASTER							
1 PLACE .X[X] ± 0.06[1.5]	3 PLACE .XXX[X] ± 0.010[0.3]	<b>SEE TABLE</b>							
2 PLACE .XX[X] ± 0.03[0.8]	ANGLES ± 2°								
FINISH SEE TABLE		MATERIAL							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET PER ANSI Y 14.5M-1994		TITLE							
CE	ACG	01APR05	<b>24" PANEL ANTENNA STAND-OFF BRACKET</b>						
RW	YMENG	01/02/2024							
AD	BCROSS	01/02/2024							
RE	YMENG	01/15/2024							
ECN	40185316CMO								
SCALE		DOCUMENT NO.							
<b>1:16</b>		<b>P-200</b>							
SIZE	Auth Group	INSL	MODEL						
<b>C</b>			VERSION	STATUS	REVISION	VERSION	STATUS	REVISION	SHEET
			00	RE	C	01	RE	D	1 OF 1

	DENSITY	MASS	VOLUME	SURFACE AREA	HEIGHT	LENGTH	WIDTH
		43.38	153.28	2383.38	70.0"	2.4"	24.0"
	lbs/in <sup>3</sup>	lbs	in <sup>3</sup>	in <sup>2</sup>			