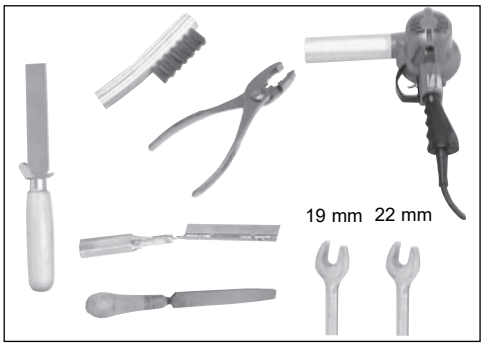
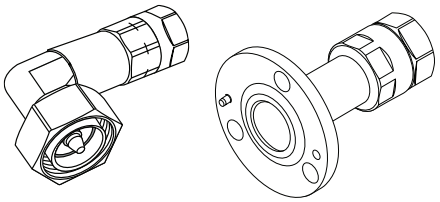
Connectors

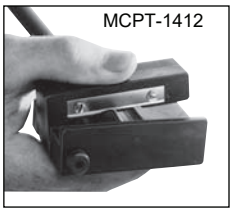
for HELIAX® FSJ4-50B Coaxial Cable

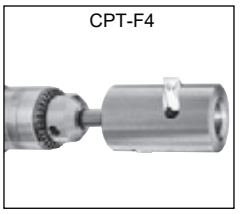
Bulletin 237556 Revision J

F4PDMV2-C
F4PNR-HC
F4DR-C
F4E78-PS



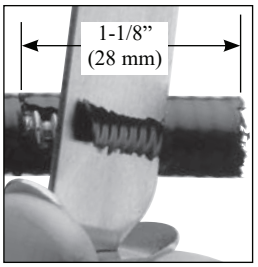






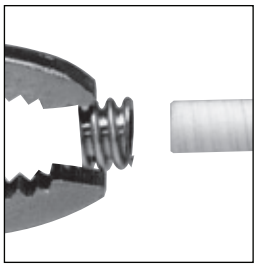
1

Trim cable jacket.
Recortar la envuelta del cable.
Coupez la gaine du câble.
Kabelmantel abziehen.
Retire a capa do cabo.
切整電纜外皮



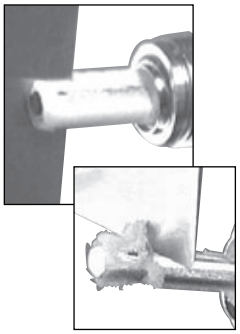
2

Remove 7 mm of outer conductor.
Retirar 7 mm del conductor externo.
Enlevez 7 mm du conducteur extérieur.
7 mm des Außenleiters entfernen.
Remova 7 mm do condutor externo.
剝除外導體 7mm



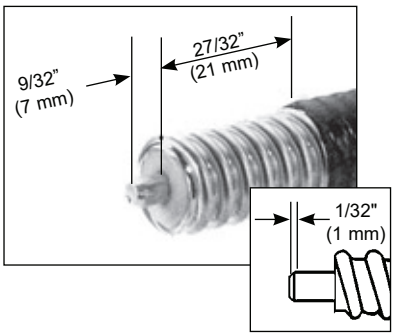
3

Remove foam and adhesive.
Retirar el material de espuma y el adhesivo.
Enlevez la mousse et l'adhésif.
Verschäumung und Klebeband entfernen.
Remova a espuma e o adesivo.
去除泡沫塑料和粘结剂



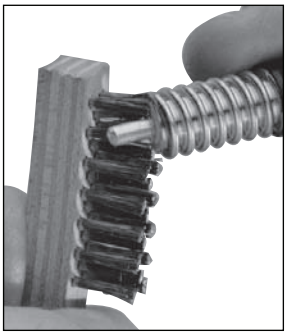
4

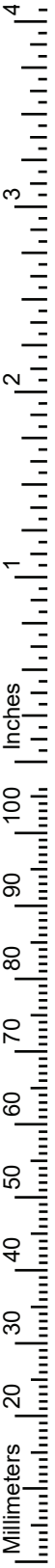
Taper inner conductor.
Dar forma cónica al conductor interno.
Effilez le conducteur intérieur.
Innenleiter abschrägen.
Atarraxe o condutor interno.
錐削內心導體



5

Remove debris.
Retirar los restos.
Enlevez les débris.
Metallspäne entfernen.
Remova os detritos.
去除殘渣





6

Add grease and clamping nut.

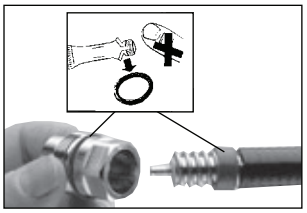
Añadir la grasa y la tuerca sujetadora.

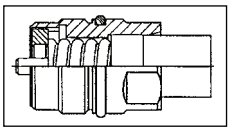
Ajoutez de la graisse et l'écrou de serrage.

Klemmutter vor Montage einfetten.

Acrescente graxa e a porca de aperto.

加油脂和緊固螺母





Thread clamping nut onto the cable until it stops as shown.

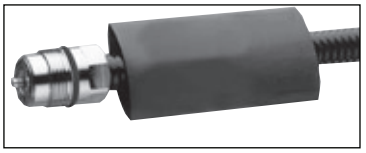
Roscar la tuerca sujetadora sobre el cable hasta que se detenga según lo indicado.

Insérez l'écrou de serrage sur le câble jusqu'à l'arrêt, comme illustré.

Klemmutter auf das Kabel setzen und bis zum Anschlag eindrehen.

Rosqueie a porca de aperto ao cabo até ela parar conforme indicado.

將緊固螺母擰到電纜上，直到擰不動為止，如圖示



7

Attach connector body.

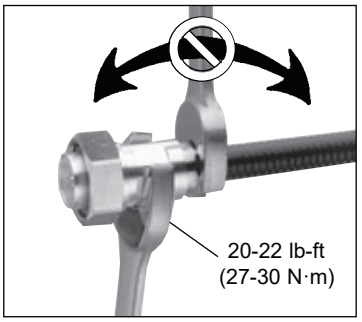
Añadir el cuerpo del conector.

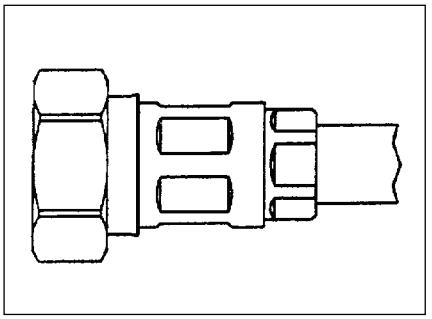
Fixez le corps du connecteur.

Steckergehäuse befestigen.

Coloque o corpo do conector.

安裝接頭體





8

Apply heat shrink tube.

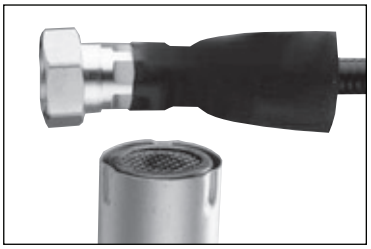
Aplicar el tubo de termoencongimiento.

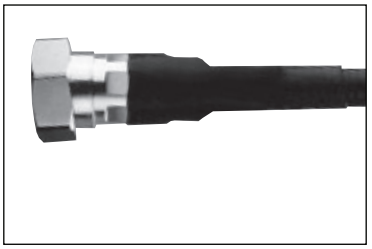
Mettez en place la gaine thermorétractable.

Schrumpfschlauch überziehen.

Aqueça o tubo plástico.

加熱縮緊套管





9

Coupling torque.

Par de acoplamiento.

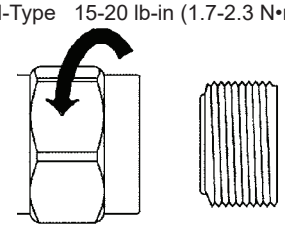
Couple de serrage.

Anschlußdrehmoment.

Torque de conjugação.

配合扭矩

DIN 18-22 lb-ft (25-30 N•m)
N-Type 15-20 lb-in (1.7-2.3 N•m)



NOTE: Connector interface threads and O-rings are designed for mate ability without ANY supplementary treatment to threads or O-rings. If any type of supplementary lubricants/oils are used, the warranty will be void, and connector/assembly performance may be affected.

	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
連接器 (Connector)	X	O	O	O	O	O

O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下.
X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求.

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