HELIAX® F4HM-S / F4HF-S Connector Attachment

For 4.3-10 Connectors

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连接器及电缆配件图

Connector and cable accessories

Installation tool F4310-GT required for F4HM-S / F4HF-S

装配工具

Assembly tool

1. 用剥线刀按图示尺寸剥线

1. Using the installation tool, strip the outer conductor and insulation layer as shown in figure.

2. 用剥线刀将电缆内导体口部倒角

2. Champer the inner contact with tool

3. 将后螺套旋入电缆外导体上

3. Install connector rear shell sleeve onto cable outer contact

4. 电缆外导体到连接器后螺套距离为2mm

4. Use wrench to fix the rear shell Ensure distance between outer contact and rear shell is 2mm

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5. 用刷子清除端面毛刺和碎屑.

5. Remove burrs and debris with a brush on the surface.

6. 将前壳体推入后螺套

6. Press the front housing into the rear shell

7. 后螺套固定，用17N.m力矩将前壳体与后螺套拧紧

7. Fix the rear shell and tighten the front housing with 17N.m torque

8、完成

8. Finished

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