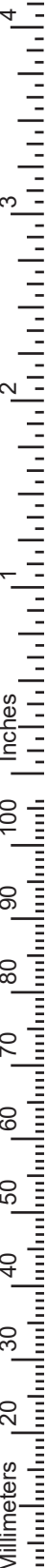
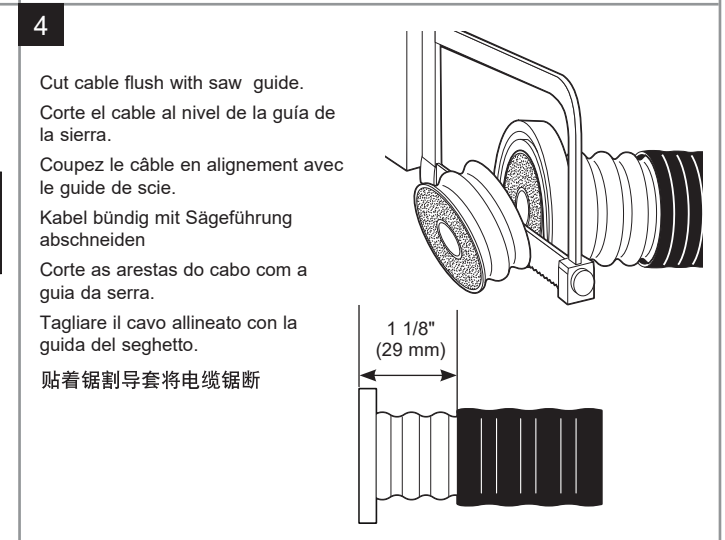
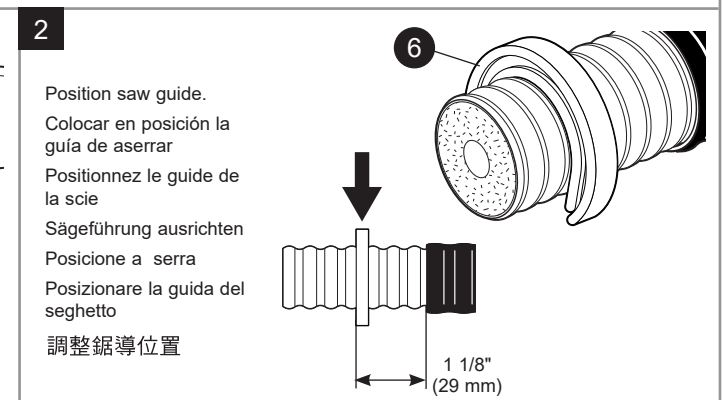
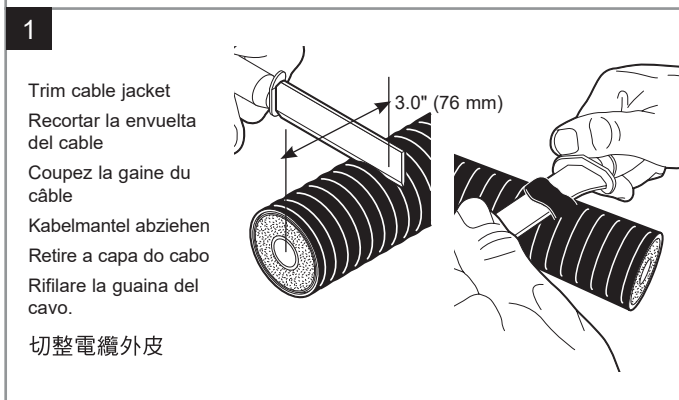
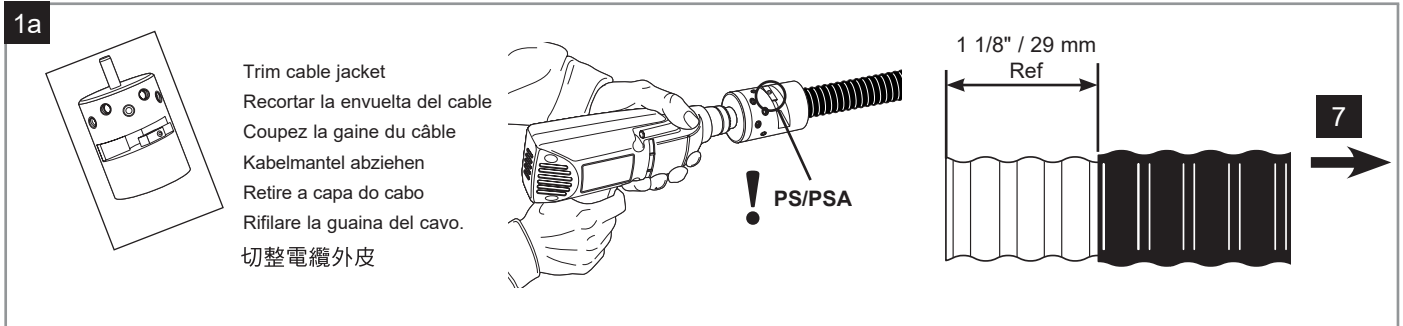
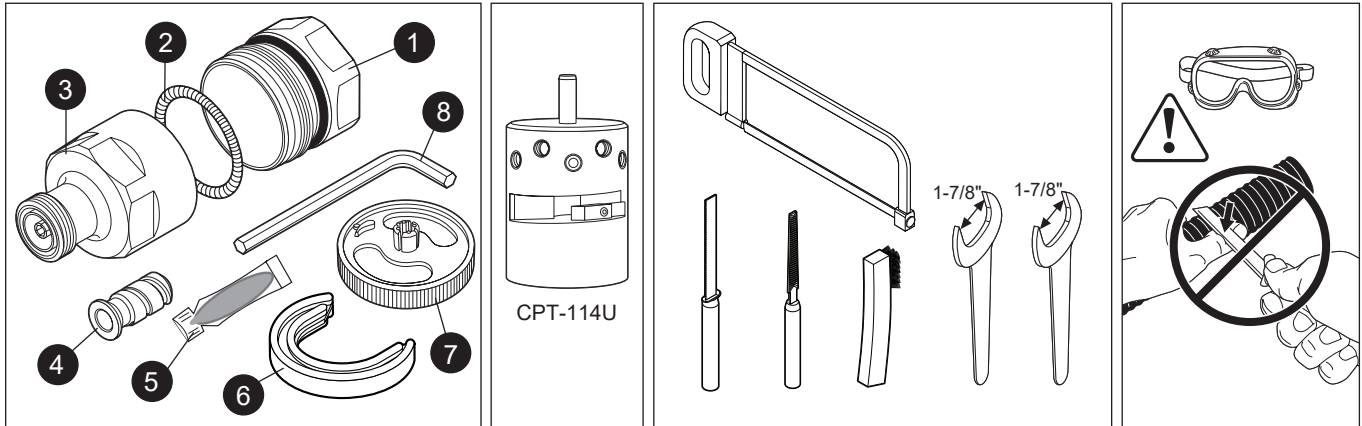


1 1/4" Positive Stop™ Connectors

For HELIAX® AVA6-50 and AVA6RK-50 Coaxial Cables

Bulletin 7604922 Revision G Page 1 of 2



1 1/4" Positive Stop™ Connectors

For HELIAX® AVA6-50 and AVA6RK-50 Coaxial Cables

Bulletin 7604922 Revision G Page 2 of 2

5

Debur
Quitar las virutas
Ebavurez
Entgraten
Tirar as rebarbas
Sbavare
去毛刺

Inside edge, outer conductor
Borde interior, conductor externo
Bord interne, conducteur extérieur.
Innenkante, Außenleiter
Borda interna, condutor externo
Bordo interno, conduttore esterno
内缘, 外导体

Inside edge, inner conductor
Borde interior, conductor interno
Bord interne, conducteur intérieur
Innenkante, Innenleiter
Borda interna, condutor interno
Bordo interno, conduttore interno
内缘, 内导体

Outside edge, outer conductor
Borde exterior, conductor externo
Bord externe, conducteur extérieur
Außenkante, Außenleiter
Borda externa, condutor externo
Bordo esterno, conduttore esterno
外缘, 外导体

Außenleiter muss rund und nicht verformt sein
Verifique se o condutor externo está redondo e se não está deformado
Verificare che il conduttore esterno sia tondo e non deformato
外导体必须呈圆形, 且没有变形

6

Remove debris.
Retirar los restos.
Enlevez les débris.
Metallspäne entfernen.
Remova os detritos.
去除残渣

7

Add clamping nut.
Añadir la tuerca sujetadora.
Mettez en place la écrou de serrage.
Klemmutter montieren.
Acrecente a porca de aperto.
加緊固螺母

8

Add spring ring.
Añadir el anillo elástico.
Mettez en place la bague ressort.
Federring montieren.
Acrecente o anel de mola.
加彈簧圈

9

Compress foam.
Comprimir el material de espuma.
Comprimez la mousse.
Verschäumung zusammendrücken.
Comprima a espuma.
壓緊泡沫塑

10

Insert pin
Introduzca el borne
Insérez la broche
Stift einstecken
Insira o pino
Avvitare il perno del connettore
插入引脚

11

Attach connector to body.
A—adir el cuerpo del conector.
Fixez le corps du connecteur.
Steckergehäuse befestigen.
Coloque o corpo do conector.
清理毛刺和碎屑

1/8" (3 mm) minimum
Mínimo 1/8" (3 mm)
1/8" (3 mm) minimum
Mind. 1/8" (3 mm)
Mínimo de 1/8" (3 mm)
Mínimo 1/8" (3 mm)
至少 英寸 1/8" (3 mm)

Type N 15-20 lb-in
(1.7-2.3 N·m)
7-16 DIN 220-265 lb-in
(25-30 N·m)

NOTE: Connector interface threads and O-rings are designed for mate ability without ANY supplementary treatment to threads or O-rings. If any type of supplementary lubricants/oils are used, the warranty will be void, and connector/assembly performance may be affected.

ANDREW an Amphenol company

2601 Telecom Parkway, Richardson, Texas, 75082, USA
www.andrew.com

Notice: ANDREW disclaims any liability or responsibility for the results of improper or unsafe installation, inspection, maintenance, or removal practices.
Aviso: ANDREW no acepta ninguna obligación ni responsabilidad como resultado de prácticas incorrectas o peligrosas de instalación, inspección, mantenimiento o retiro.
Avis: ANDREW décline toute responsabilité pour les conséquences de procédures d'installation, d'inspection, d'entretien ou de retrait incorrectes ou dangereuses.
Hinweis: ANDREW lehnt jede Haftung oder Verantwortung für Schäden ab, die aufgrund unsachgemäßer Installation, Überprüfung, Wartung oder Demontage auftreten.
Atenção: A ANDREW abdica do direito de toda responsabilidade pelos resultados de práticas inadequadas e sem segurança de instalação, inspeção, manutenção ou remoção.
Avvertenza: ANDREW declina eventuali responsabilità derivanti dall'esecuzione di procedure di installazione, ispezione, manutenzione e smontaggio improprie o poco sicure.
注意: ANDREW 公司申明對於不恰當或不安全的安裝、檢驗、維修或拆卸操作所導致的後果不負責任。何義務和責任。

©2025 ANDREW, an Amphenol company. All rights reserved. Amphenol and ANDREW are registered trademarks of Amphenol and/or its affiliates in the U.S. and other countries. All product names, trademarks and registered trademarks are property of their respective owners.

Technical Support

+1 888 297 6433, Option 3 (Toll Free US and Canada)
awpnarsupport@andrew.com

